

SHIP TODAY

Work Order ID 51422

August 24, 2009 7:30:29 AM

Page 1

Item ID: D206-642-447

Accept

Setup Start

Revision ID: M

Stop

Item Name: Wearshoe

Start Date: 08/24/2009 Start Qty: 2.00

Cust Item ID:

Required Date: 08/24/2009 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan: *MF*Date: *09-08-24*

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI 9466

Rev A

IIN D206-642

Rev M

0.00

100

DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D206-642-447
CHG002

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

9/8/24 @ 50

Work Order ID 51422

August 24, 2009 7:30:29 AM



Page 2

Item ID: D206-642-447

Accept



Setup Start



Revision ID: M

Stop



Item Name: Wearshoe

Start Date: 08/24/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 08/24/2009 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00	=> 8/21/09/24			(X2)	φ		
130 Packaging Packaging	Memo Identify and pack for shipping as per PPP D206-642-447	0.00 0.00	REVA			9/8/24	(30)	SP	
140 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00				09/08/24			HJ

U 09.08.24

Picklist Print

Page 1

August 24, 2009 7:30:28 AM

Work Order ID: 51422

Parent Item: D206-642-447RevM

Parent Item Name: Wearshoe

Comments:

Start Date: 08/24/2009

Required Date: 08/24/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3535-15RevB *x1* Manufactured No

110

Each

17.0000

2.0000



Wearshoe

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

17

30750

4

42233

1

48155

12

110

Each

19.0000

2.0000

D3536-15RevA *x1* Manufactured No



Gasket

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

19

47711

7

48159

12

110

Each

15.0000

2.0000

D3535-23RevB *x1* Manufactured No



Wearshoe

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

47522

2

48156

13

48155 *54*

47711 *50*

47522 *54*

9/8/24 *(2v)*

Picklist Print

Page 2

August 24, 2009 7:30:28 AM

Work Order ID: 51422

Parent Item: D206-642-447RevM

Parent Item Name: Wearshoe

Comments:

Start Date: 08/24/2009

Required Date: 08/24/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3536-23RevA / 41 Manufactured No

110

Each

22.0000

2.0000



Gasket

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

22

30754

1

47713

21

110

Each

9.0000

2.0000

D3535-37RevB / 41 Manufactured No



Wearshoe

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

9

47374

9

110

Each

11.0000

2.0000

D3536-37RevA / 41 Manufactured No



Gasket

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

11

47375

11

47713 scf

47374 scf

47375 21 9/4/24 @

August 24, 2009 7:30:28 AM

Shop Packet Print

Page 2

Picklist Print

Page 3

August 24, 2009 7:30:28 AM

Work Order ID: 51422

Parent Item: D206-642-447RevM

Parent Item Name: Wearshoe

Comments:

Start Date: 08/24/2009

Required Date: 08/24/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3537-1RevC	46	Manufactured	No			110	Each	58.0000	12.0000			
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Wearpad

Warehouse Loc Qty Loc Code

Location

Main Warehouse

FP

58

48288

8

50321

50

D3537-3RevC	41	Manufactured	No			110	Each	74.0000	2.0000			
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Wearpad

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

74

30758

8

33881

19

35697

47

MS27039C1-08	460	Purchased	No			110	Each	1,256.000	120.0000			
--------------	-----	-----------	----	--	--	-----	------	-----------	----------	--	--	--



8CREW

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

1256

19073

15

19185

1241

* A dentier

19073 15X
19185 105

9/8/24
74
56

August 24, 2009 7:30:28 AM

Shop Packet Print

Page 3

Picklist Print

Page 4

August 24, 2009 7:30:28 AM

Work Order ID: 51422



Parent Item: D206-642-447RevM



Parent Item Name: Wearshoe


Start Date: 08/24/2009

Required Date: 08/24/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C10L 		Purchased	No			110	Each	3,252.000	120.0000			

washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	100	
103585	100	
Main Warehouse		
ST	3152	
112116	3152	

112116, 9/8/24 (24) SQ

August 24, 2009 7:30:28 AM

Shop Packet Print

Page 4

4.6 206L/L-1/L-3/L-4 HIGH GEAR SKIDTUBES

Item	Qty -411	Qty -412	Qty -441	Qty -447	Qty -013	Part Number	Description
	X					D206-642-411	SKIDTUBE INSTALLATION, LH
		X				D206-642-412	SKIDTUBE INSTALLATION, RH
1	1	1	X			D206-642-441	SKIDTUBE
				X		D206-642-447	WEARSHOE KIT (REPLACES -443)
1	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D2650-7	SKIDTUBE ASSEMBLY
2A			22			D2651-1	* PLUG ⁽¹⁾
2B			22			D2651-3	* O-RING ⁽¹⁾
3			1			D2646	* AFT CAP ⁽¹⁾
4			2			MS27039-1-08	* SCREW ⁽¹⁾
5			2			AN960JD10L	* WASHER ⁽¹⁾
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3-41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21042-3	NUT (OR MS21042L3)
12B	8	8				AN960JD10	WASHER
13	4	4				AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
14	4	4				AN5-11A (OR AN5-13A)	* BOLT ⁽²⁾
15	8	8				AN960JD516	WASHER
16	12	12				AN4-6A	BOLT
17	24	24				AN960JD416	WASHER
18	12	12				MS21042-4	NUT (OR MS21042L4)
20A			6			D3537-1	WEARPAD (REPLACES D2648-3)
21A			1			D3537-3	WEARPAD (REPLACES D3429-1)
22A			1	1		D3535-15	WEARSHOE (REPLACES D2656-15)
22B			1	1		D3536-15	GASKET
23A			1	1		D3535-23	WEARSHOE (REPLACES D2656-23)
23B			1	1		D3536-23	GASKET
24A			1	1		D3535-37	WEARSHOE (REPLACES D2656-37)
24B			1	1		D3536-37	GASKET
26A			60			MS27039C1-08	SCREW
26B			60			AN960JD10L	WASHER
26C			60			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1				D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1				D3456-1	WASHER
32	1	1				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34	1	1				AN4C5A	BOLT
35	1	1				AN960C416	WASHER
36	1	1				D3413-1	RING (REPLACES D2655)
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER
40					2	D3414-041	LUG ASSEMBLY (REPLACES D2659)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-7 ASSEMBLY ABOVE
⁽²⁾ CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: M
Date: 09.04.03

51422

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-642 REV. M AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 2

REF. CANADIAN STC: SH98-4

REF. FAA STC: SA00475SE

REF. EASA STC: EASA.IM.R.S.01320

PURPOSE:

THE D206-642-147/-247/-347/-447 REPLACEMENT WEARSHOE KITS ARE MISSING WEARPADS AND FASTENERS THAT ARE INCLUDED WITH THEIR RESPECTIVE SKIDTUBE INSTALLATION.

CHANGE:

ADDITIONAL WEARPADS AND FASTENERS ARE ADDED TO THE D206-642-147/-247/-347/-447 WEARSHOE KITS AS INDICATED BELOW. THE ADDITIONAL HARDWARE SHOULD BE INSTALLED PER INSTALLATION INSTRUCTIONS D206-642 REV. M.

ADD:

ITEM	QTY -147	QTY -247	QTY -347	QTY -447	PART NUMBER	DESCRIPTION
	X				D206-642-147	WEARSHOE KIT (206 A/B LOW GEAR)
		X			D206-642-247	WEARSHOE KIT (206 A/B HIGH GEAR)
			X		D206-642-347	WEARSHOE KIT (206 L/L-1/L-3/L-4 LOW / 407 HIGH GEAR)
				X	D206-642-447	WEARSHOE KIT (206 L/L-1/L-3/L-4 HIGH GEAR)
20A	4	4	6	6	D3537-1	WEARPAD
21A	1	1	1	1	D3537-3	WEARPAD
26A	42	44	54	60	MS27039C1-08	SCREW
26B	42	44	54	60	AN960C10L	WASHER

NOTE THAT THE WEIGHTS FOR THE D206-642-147/-247/-347/-447 KITS GIVEN IN SECTIONS 5.1.1 TO 5.1.6 OF D206-642 AND SECTIONS 32.10.1.1 TO 32.10.1.6 OF ICA-D206-642 REPRESENT THE WEIGHT OF THE LONG WEARSHOES ONLY, AS THE D3537-1/-3 WEARPADS CANNOT BE REMOVED FROM THE SKIDTUBES.

51422

A	NEW ISSUE	CP	09.06.17
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	CP		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	DSI 9466	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEARSHOE CHANGE	NTS
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